

Date: Friday, 30/05/2008 9:28:34 AM
User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CROSSBOLT SPACER
Job Number	: 39585	Part Number	: D36621
Estimate Number	: 13154	Drawing Number	: D3662 REV A
P.O. Number	:	Project Number	: N/A
This Issue	: 30/05/2008 S.O. No. :	Drawing Revision	: A
Prsht Rev.	: NC	Material	:
First Issue	: / / Type : MACHINED PARTS	Due Date	: 06/06/2008 Qty: 50 Um: Each
Previous Run	: 39022		
Written By	: <i>[Signature]</i> 08-05-30		
Checked & Approved By	:		
Comment	: Est A 08.02.04 Now turned on Cobra EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6T0625W049	6061-T6 Tube .625 x.049W
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Comment: Qty.: 0.3255 f(s)/Unit Total : 16.2750 f(s)

6061-T6 Tube .6250 x.049W

Material: 6061-T6 (WWW-T-700/6) or 5052-H32 (WWW-T-700/4)

Batch *M106015 x 8*

M107967 x 52

J.F. 08/06/01

(60)

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL

Machine as per Folio FA720

J.F. 08/06/01

(60)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.F. 08/06/01

(60)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

08/06/02

(60)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *BARCLAY*

FINAL INSPECTION/W/O RELEASE

08/06/03

(60)

6.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

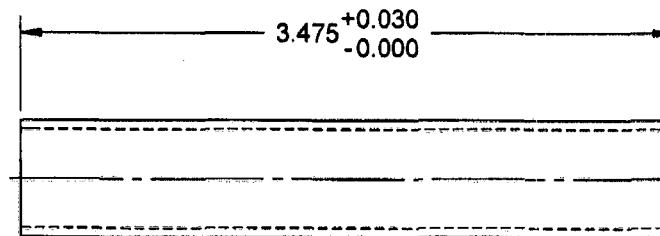
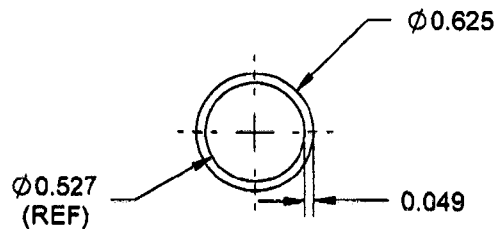
08/06/03

(60)

Job Completion

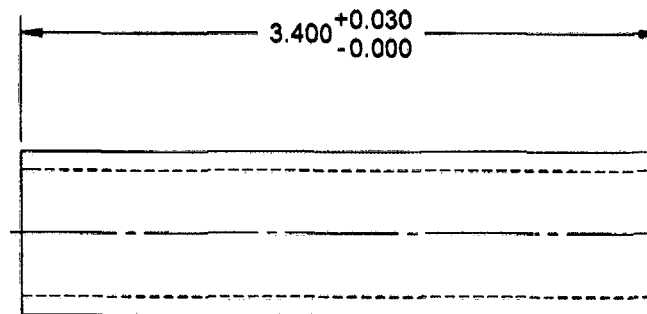
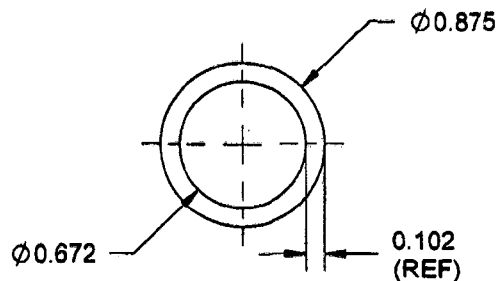


u 08/06-03



D3662-1 CROSS BOLT SPACER

W/O 29545



D3662-3 CROSS BOLT SPACER

NOTES:

1) MATERIAL:

D3662-1 - ALUMINUM 6061-T6/T62
TUBING PER WW-T-700/6 OR AMS 4080/4082
OR QQ-A-200/8 OR QQ-A-225/8

(REF. DART MATERIAL SPEC. M6061T6T0.625W0.49)

D3662-3 - ALUMINUM 6061-T6 (OR 6061-T651/T6510/T6511/T62)
ROUND BAR PER AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116)
OR PER AMS-QQ-A-200/8 (OR AMS 4160)

(REF. DART MATERIAL SPEC. M6061T6RX.XXX)

2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: NONE

7) WEIGHT: D3662-1 - 0.03 LBS

D3662-3 - 0.08 LBS

RELEASED
07.11.22/14

A	NEW ISSUE	PH	07.04.20
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>AK</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	<i>AK</i>		
CHECKED	<i>AK</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>AK</i>	D3662	SHEET 1 OF 1
APPROVED	<i>AK</i>	TITLE	SCALE
DE APPR.	<i>AK</i>	CROSS BOLT SPACER	1:1
DATE	07.04.20	<small>COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

